



Safety & Health
Administration



Ammonia accident as trigger for changing safety paradigm



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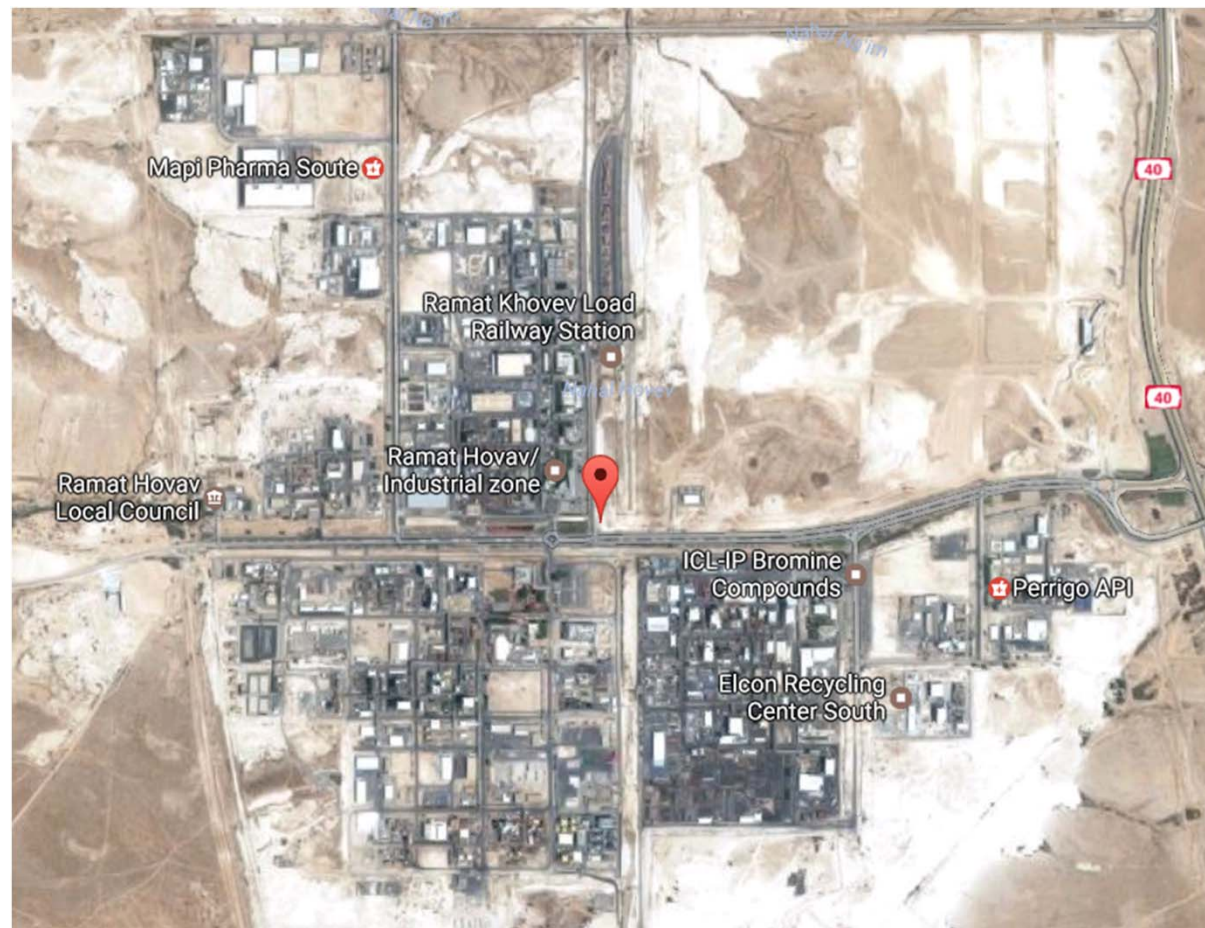
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Process safety in Israel- regulators main players

Ministry of Transport and Road Safety	Ministry of Labor	Fire and Rescue Services	Home front command (HFC)	Ministry of Environmental protection
				
<u>Transportation law and its regulations (1997)</u> 1. License for dangerous materials vehicles. 2. <u>HazMat</u> transportation directives.	<u>Explosives law (1954), oil holding (1976)</u> 1. Employee safety 2. License of explosive materials and oil holders	<u>Fire department law (2012)</u> 1. Fire prevention 2. Training emergency teams.	<u>Civil law (1951)</u> 1. Preparedness of HAZMAT holders for emergency events. 2. Physical Protection of <u>HazMat</u> .	<u>Hazmat law (1993)</u> 1. License to hold and use Hazmat. 2. Preparedness to Hazmat accidents. 3. Prevention of environmental risks.



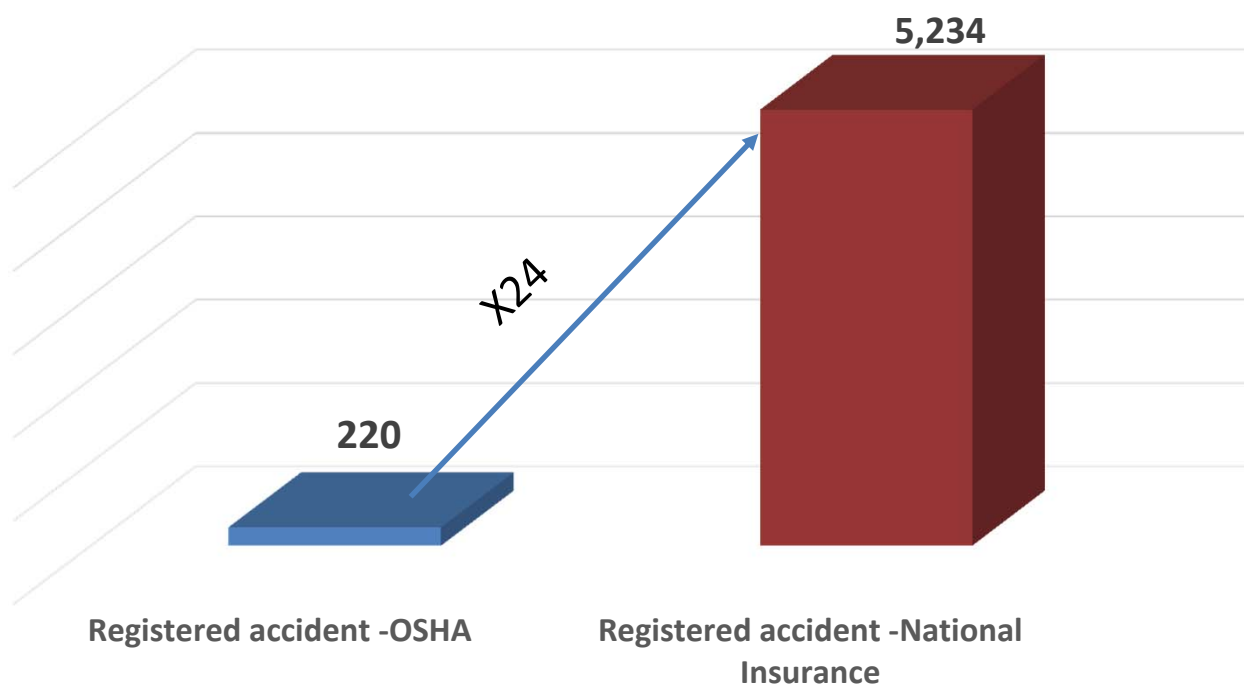
Subcontractors as a weakness point





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Sub contractor -Registered accidents in main chemical
plants (2012-2014)

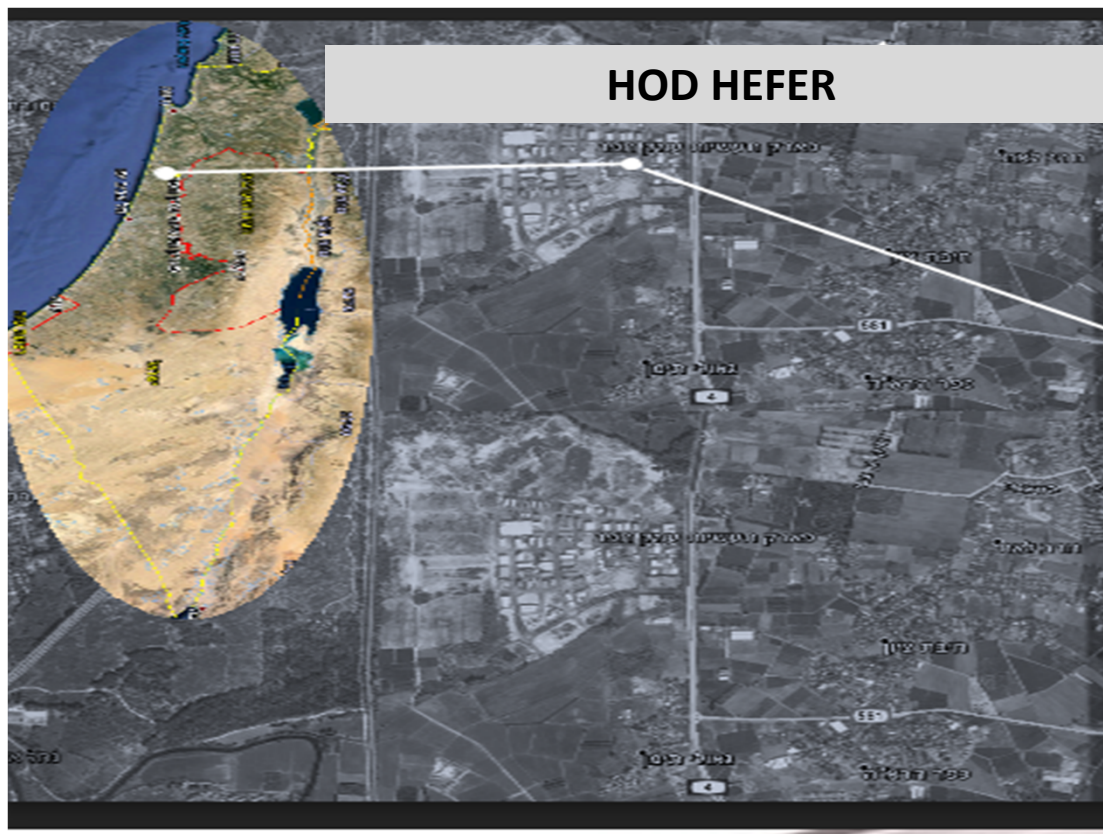




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'Hod Hefer' - Chain of event



'Hode Hefer' - ID

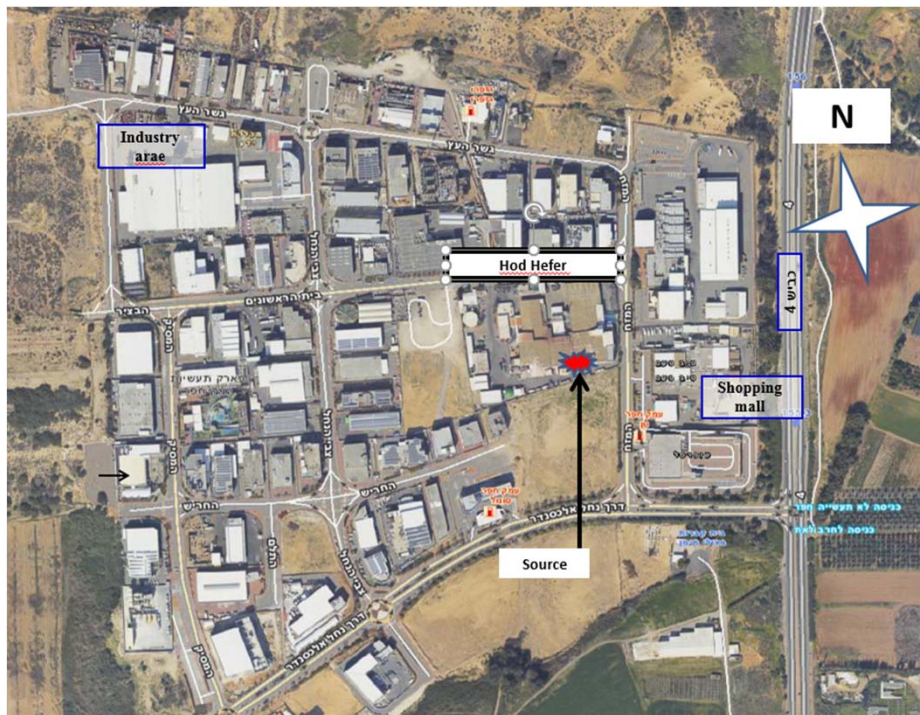
- Part of 'TNUVA' group since 2009
- Distance to population- 1Km
- 30 Ton Ammonia
- Storage facilities: 2 closed systems



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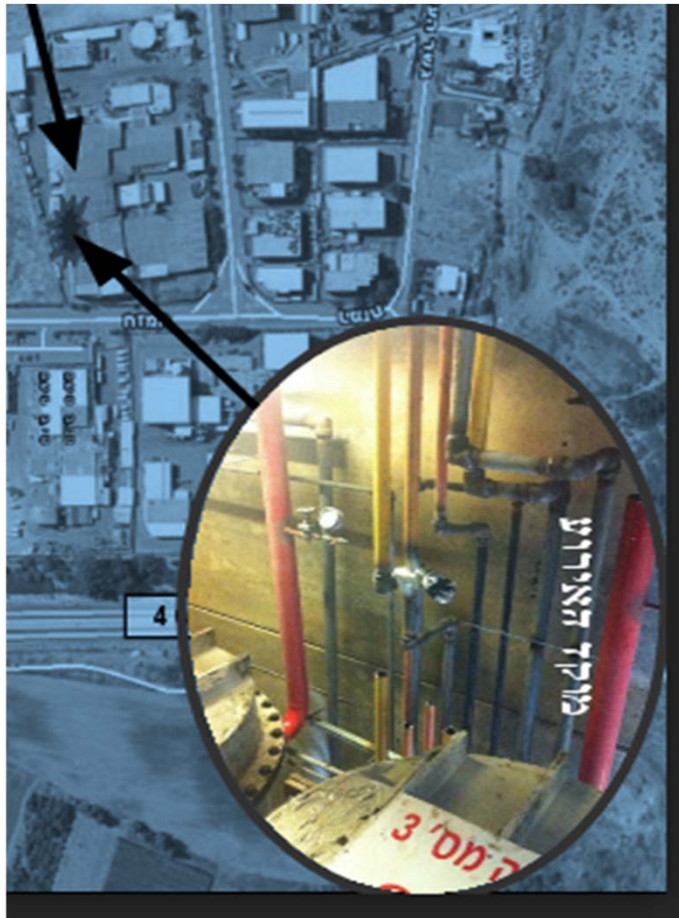
'Hod Hefer' - Chain of event



- On Nov 7 2014, Sub contractors performing renovation of ammonia facility
- After lunch break, the contractors were separated from company representative in order to continuing their work



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- At 2pm sub contractor drilled 1 inch diameter hole in active ammonia pipe
- 6 Ton ammonia leaked.
- 1 person killed ,20 injured
- Industry area were evacuated .

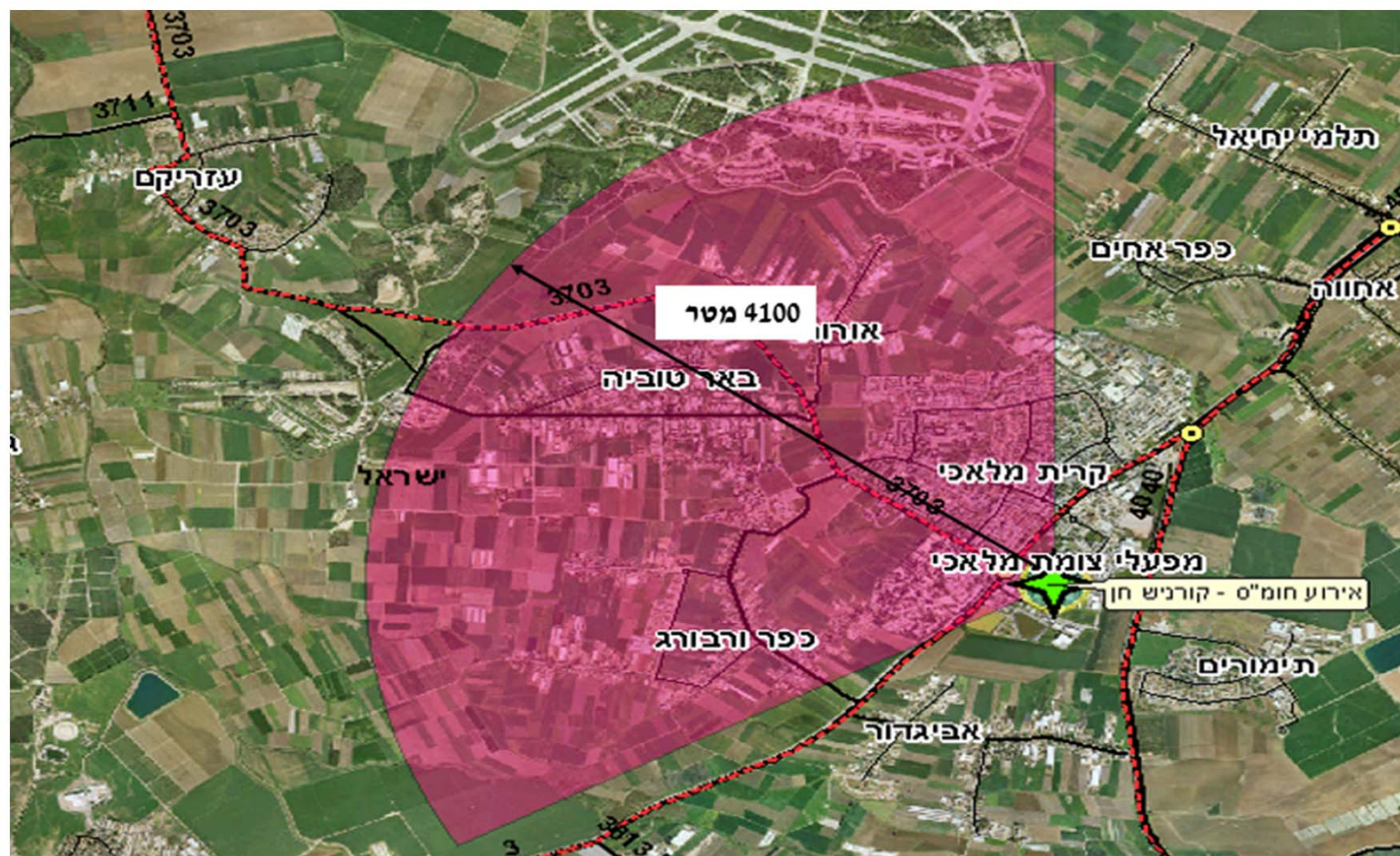


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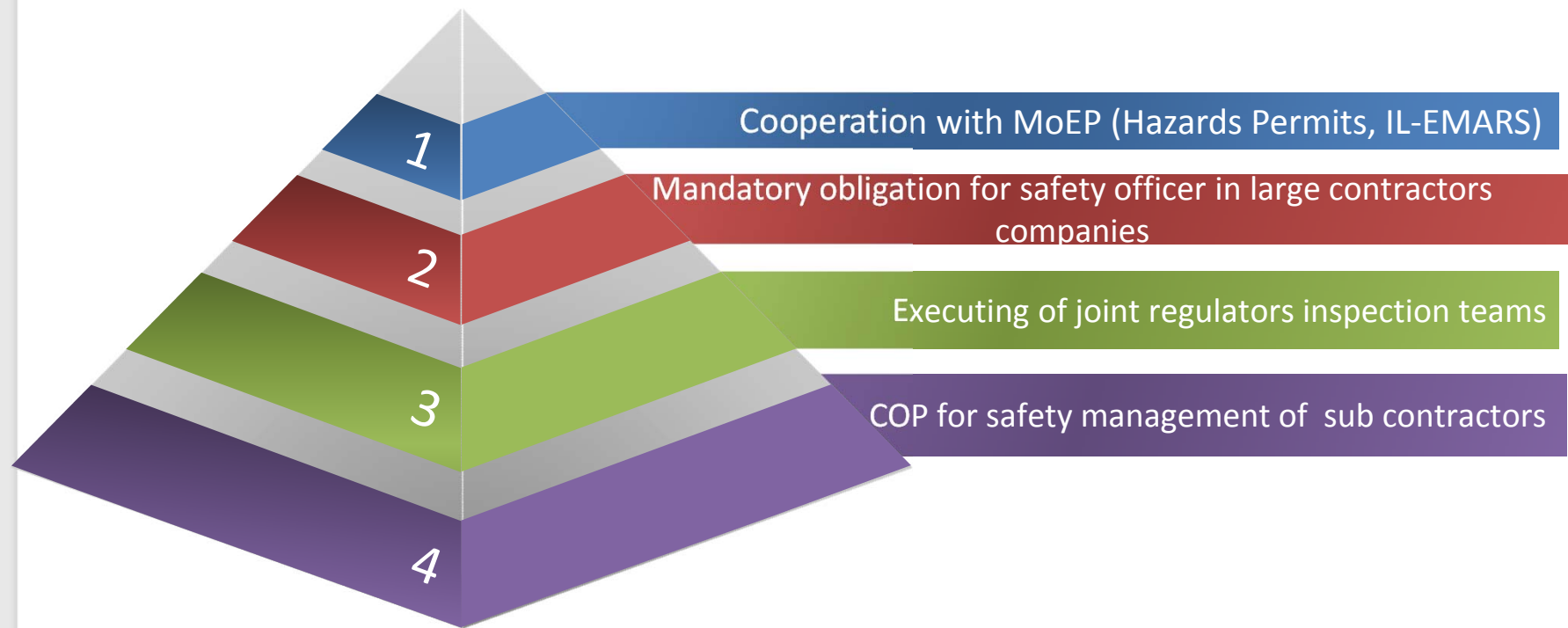
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Main steps which were taken





State of Israel

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